

All District Engineers

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Special Provision for Corrugated Metal Pipe Culverts

April 16, 2004

This special provision was developed by the Bureau of Materials and Physical Research and the Illinois Highway Development Council to allow an alternate method of joining corrugated metal pipe. It has been revised to correct a typo. It should be inserted into all contracts involving corrugated metal or Class D pipe.

The districts should include the BDE Check Sheet marked with the applicable special provisions for the July 30, 2004 and subsequent lettings. The Project Development and Implementation Section will include the paper copy in the contract.

This special provision will be available on the transfer directory April 16, 2004.

80102m

CORRUGATED METAL PIPE CULVERTS (BDE)

Effective: August 1, 2003

Revised: July 1, 2004

Revise the fourth paragraph of Article 542.04(d) of the Standard Specifications to read:

“When corrugated steel or aluminum alloy culvert pipe (including bituminous coated steel or aluminum and pre-coated steel) is used, the pipe shall be placed such that the longitudinal lap is placed at the sides and separate sections of pipe shall be joined with a hugger-type band. When the pipes are fabricated with a smooth sleeve-type coupler, the gasket shall meet the requirements of Article 1006.01.”

Add the following paragraph after the first paragraph of Article 1006.01 of the Standard Specifications:

“Round pipes 1200 mm (48 in.) in diameter and smaller may be fabricated with a smooth sleeve-type coupler. Gasket material on the smooth sleeve-type coupler shall be polyisoprene or equal with a durometer hardness of 45 ± 5 (ASTM D 2240, Shore A). Pipe used with smooth sleeve-type couplers shall contain a homing mark that indicates when the joint is tight. The homing mark shall consist of a painted stripe around the circumference of the male end of the pipe.”

Delete the last sentence of the first paragraph of Article 1006.01(a) of the Standard Specifications.

Add the following paragraph after the first paragraph of Article 1006.03 of the Standard Specifications:

“Round pipes 1200 mm (48 in.) in diameter and smaller may be fabricated with a smooth sleeve-type coupler. Gasket material on the smooth sleeve-type coupler shall be polyisoprene or equal with a durometer hardness of 45 ± 5 (ASTM D 2240, Shore A). Pipe used with smooth sleeve-type couplers shall contain a homing mark that indicates when the joint is tight. The homing mark shall consist of a painted stripe around the circumference of the male end of the pipe.”